

Development of an Optimized Operation & Maintenance Strategy of Offshore Wind Farms



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Promotor: Rudy R. Negenborn
Co-promotor: Xiaoli Jiang

TWIND Summer School 08/07/2021

Overview

- Self Introduction
- PhD Project
- Research Progress
- Published articles



Self Introduction

PhD candidate: Mingxin Li

Institution: Delft University of Technology

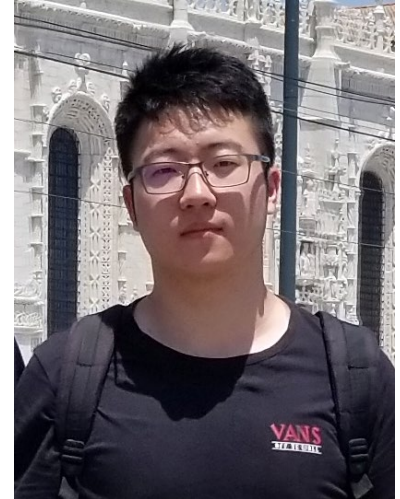
Period: September 2019 ~ present

Promotor: Prof. Rudy R. Negenborn

Co-promotor: Dr. Xiaoli Jiang

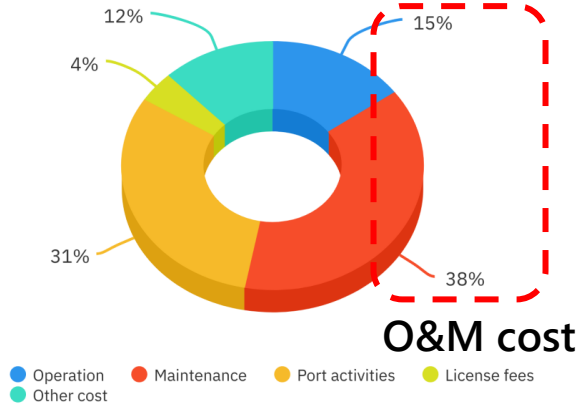
PhD topic: Development of an Optimized Operation & Maintenance Strategy of Offshore Wind Farm

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PhD Project

Offshore wind farm operating expenditures (OPEX)



Breakdown of operational expenditures of an offshore wind farm [1]



Average water depth and distance to shore of offshore wind farms in Europe [2]

[1]Lagerveld, S. Röckmann, C. Scholl, M. 2014. A study on the combination of offshore wind energy with offshore aquaculture. IMARES Report C056/14.

[2]OFFSHORE WIND IN EUROPE. Key trends and statistics 2018

PhD Project

- **Project Objective:**

Develop a mathematical model for the offshore wind farm O&M strategy in order to reduce costs and increase power production during the full lifetime

- **Scope of Work:**

1

- A basic maintenance model integrating multiple types of maintenance opportunities

2

- Investigating influence of uncertainties on the performance of the maintenance model

3

- Dynamic maintenance strategy considering updating data

4

- Joint optimization of O&M strategies integrating logistics and spare parts management

5

- Adaptability of the developed O&M model in different scenarios

PhD Project

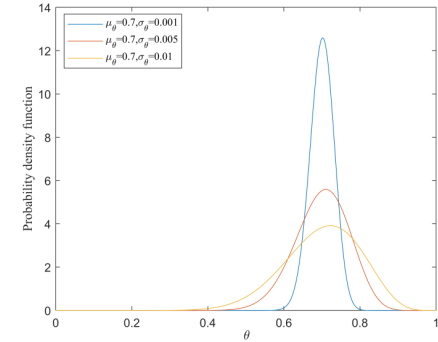
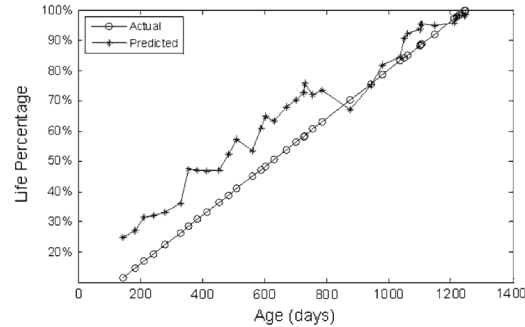
- Work package 1: Developing a maintenance model integrating multiple types of maintenance opportunities (completed)
- Degradation-based opportunity • Incident-based opportunity • Multiple age-based opportunity



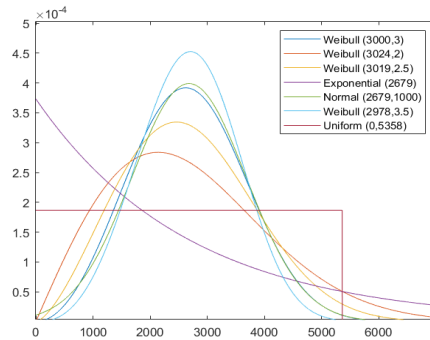
PhD Project

- Work package 2: Investigating influence of uncertainties on performance of maintenance model (in progress)

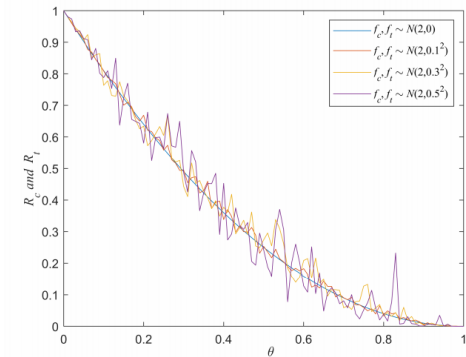
- Deviation of predicted and real failure times
- Stochastic maintenance quality



- Stochastic attributes of time to failure



- Uncertain repair cost and time



PhD Project

Work package 3: Dynamic maintenance strategy considering updating data

- New information and data on degradation and remaining useful life of components becomes available
- Updating maintenance decisions
- An adaptive and dynamic maintenance strategy



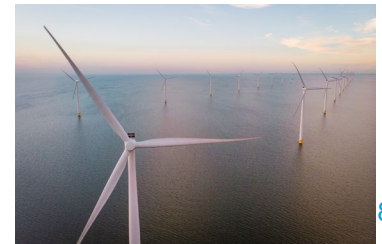
Work package 4: Joint optimization of O&M strategies integrating logistics and spare parts management

- Spare parts management policy
- Logistics options
- Meteorological conditions



➤ Work package 5: Adaptability of the developed O&M model in different scenarios

- Configuration and capacity
- Geographic location
- Decision maker and beneficiary



Research Progress (Work package 1)

- 250MW offshore wind farm located at North Sea
- The operation lifetime:20 years
- Five critical components (generator, bearing, gearbox, rotor-blades, pitch system)
- Input data is collected from literature and report [1-3]

| Component | Shape parameters | Scale parameters (days) | Failure replacement (k€) | Preventive replacement (k€) |
|--------------|------------------|-------------------------|--------------------------|-----------------------------|
| Rotor&blade | 3 | 1847 | 215 | 55 |
| Bearing | 2 | 1811 | 60 | 15 |
| Gearbox | 3 | 1477 | 260 | 65 |
| Generator | 2 | 1594 | 90 | 25 |
| Pitch system | 3 | 1144 | 46 | 10 |

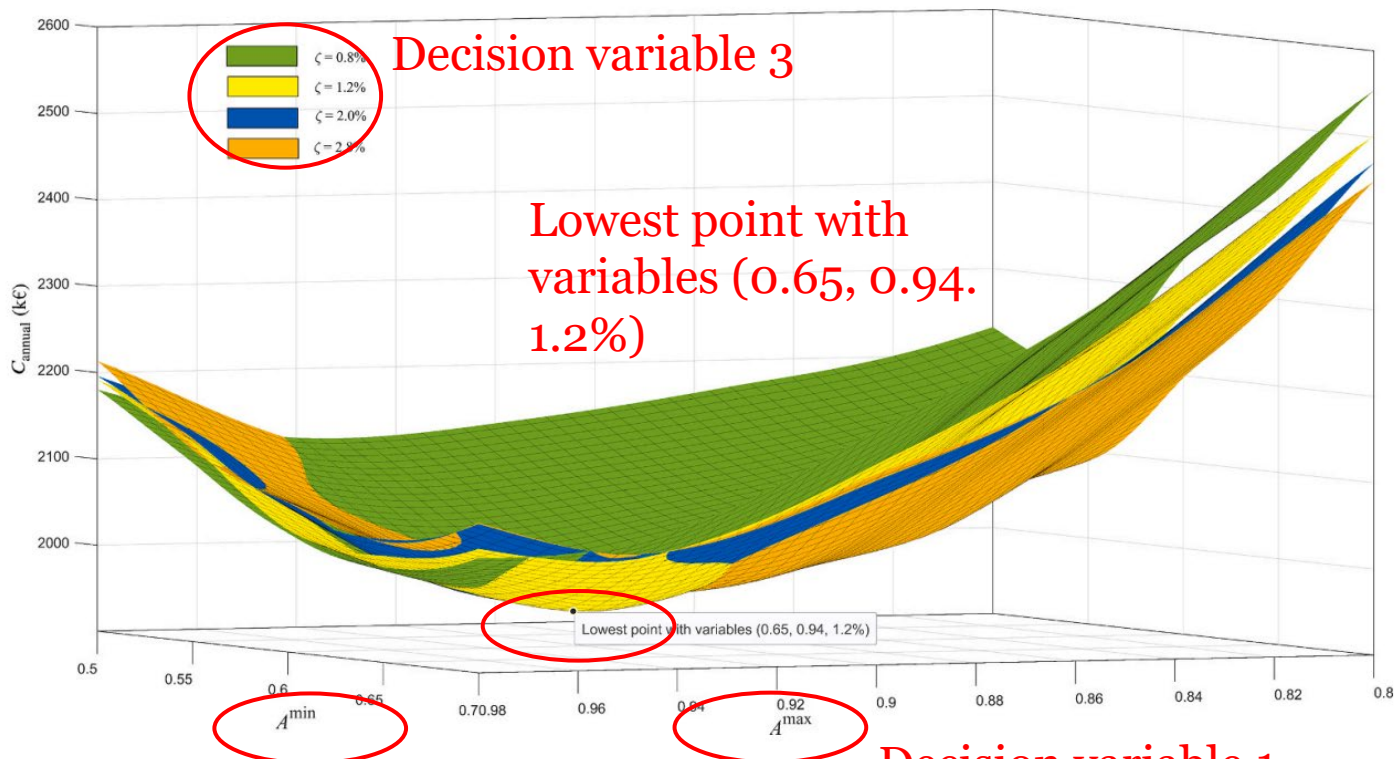


[1] B. Le and J. Andrews, "Modelling wind turbine degradation and maintenance," *Wind Energy*, vol. 19, pp. 571-591, May 2015.

[2] J. Jonkman, S. Butterfield, W. Musial, and G. Scott, "Definition of a 5-MW Reference Wind Turbine for Offshore System Development," National Renewable Energy Lab. (NREL), United States, NREL/TP-500-38060, February 2009.

[3] B. R. Sarker and T. I. Faiz, "Minimizing maintenance cost for offshore wind turbines following multi-level opportunistic preventive strategy," *Renewable Energy*, vol. 85, pp. 104-113, January 2016.

Research Progress



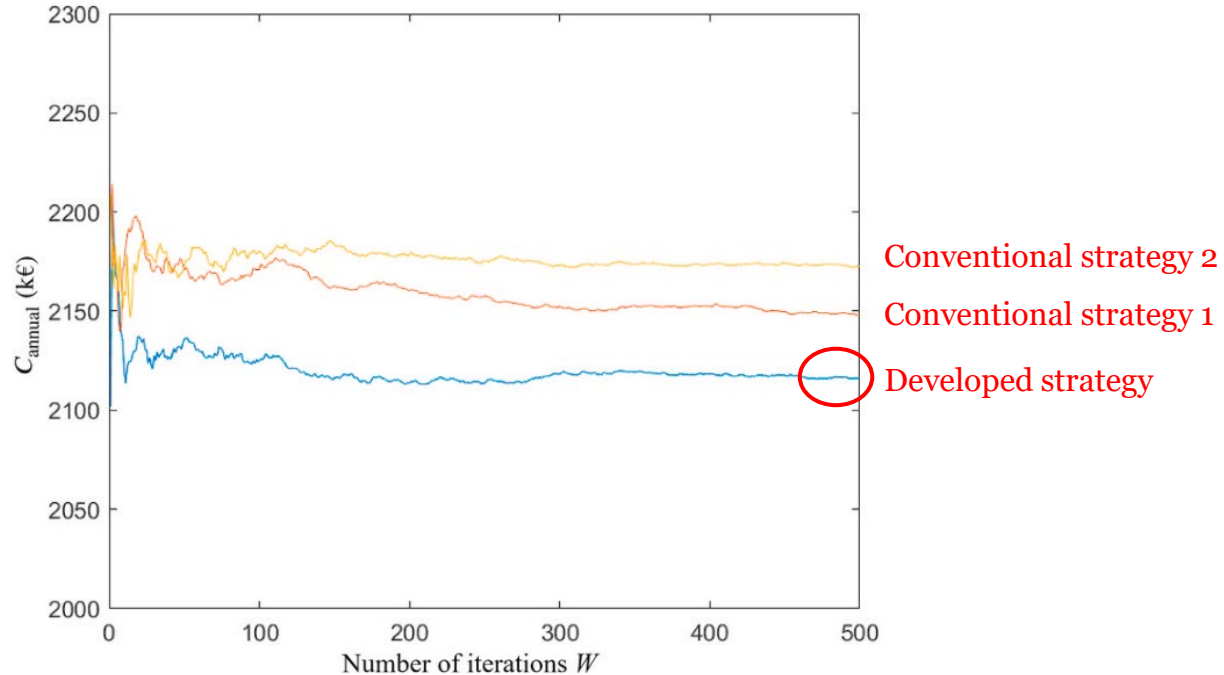
Decision variable 2

Decision variable 1

Annual costs versus combinations of decision variables A_{min} , A_{max} , ζ

Research Progress

- Developed strategy (degradation, incident, and multiple age-based opportunities)
- Conventional strategy 1 (degradation and incident-based opportunities)
- Conventional strategy 2 (degradation, incident, and single age-based opportunities)



Comparison of three opportunistic maintenance strategies.

Published articles

Journal articles:

- [1] Li, M.*, Jiang, X., Negenborn R, R., 2021. Opportunistic maintenance for offshore wind farms with multiple-component age-based preventive dispatch. *Ocean Engineering* 231, 109062.
- [2] Li, M., Jiang, X., Carroll J., Negenborn R, R., A robust multi-objective optimization of maintenance strategy for offshore wind farms. To be submitted.

Conference articles:

- [1] Li, M.*, Jiang, X., Polinder, H., Negenborn R, R., 2020. A Review of Maintenance Strategy Optimization for Wind Energy. In: *Proceedings of the 4th International Conference on Renewable Energies Offshore*, Lisbon, Portugal, pp. 469-480.
- [2] Li, M.*, Jiang, X., Carroll J., Negenborn R, R., 2021. Influence of uncertainty on performance of opportunistic maintenance strategy for offshore wind farms. Accepted. *Global OCEANS 2021*, San Diego, United States.

Thank you for the attention!

